

Primers

RZ - 981D 2K Primer Surfacer (Black)

Product Description

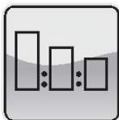
Multi - purpose primer surfacer for covering putty/existing finishes, easy sanding, high efficiency with strong filling power and adhesion. Fine hardness is featured.

Technical Characteristics

Color: Black Shelf life: 24 months at 25°C Theoretical spreading rate: 250 - 300 m²/l (avg) at 1 μm

Pre-treatment

Degrease with RZ - AX800.
Wash off residues and dry thoroughly.
Re - clean with RZ - AX800. The use of a tack rag is recommended.
Wet flat with P600 - 800 grade paper or dry flat with P240 - 360 grade paper.

	Mixing Ratio	<table><tr><td>RZ - 981D Primer</td><td>100 (vol)</td><td>100 g</td></tr><tr><td>RZ - 961 Hardener</td><td>25 (vol)</td><td>20 g</td></tr><tr><td>RZ - T50 Thinner</td><td>50 - 60 (vol)</td><td>35 - 40 g</td></tr></table> d st n before ap ation. for t res b ween 5°C 5°C - T5 for t peratures b ween 1 - 25°C - T60 for t peratures b ween - 35°C - T70 or t sa ve 3	RZ - 981D Primer	100 (vol)	100 g	RZ - 961 Hardener	25 (vol)	20 g	RZ - T50 Thinner	50 - 60 (vol)	35 - 40 g
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	Spray Viscosity Potlife	16 to 20 seconds DIN 4 cup 25°C 1.5 - 2 hours at 25°C									
Automotive Refinish											
	Sprayguns	<table><tr><td>HVLP gravity - feed spraygun</td><td>1.5 - 1.7 mm</td><td>1.8 - 2.0 bar</td><td>15 - 20 cm</td></tr><tr><td>Conventional gravity - feed spraygun</td><td>1.6 - 1.8 mm</td><td>3.0 - 4.0 bar</td><td>20 - 25 cm</td></tr></table>	HVLP gravity - feed spraygun	1.5 - 1.7 mm	1.8 - 2.0 bar	15 - 20 cm	Conventional gravity - feed spraygun	1.6 - 1.8 mm	3.0 - 4.0 bar	20 - 25 cm	
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	Application	Number of spraycoats: 1 thin + 1 wet coat Flash - off: 5 - 8 mins Film thickness: 80 - 120 μm									
	Drying	<table><tr><td>Drying</td><td>25°C</td><td>60°C</td></tr><tr><td>Dust free atier</td><td>10 - 15 mins</td><td>-</td></tr><tr><td>Fully cured atier</td><td>1.5 - 2 hours</td><td>30 mins</td></tr></table>	Drying	25°C	60°C	Dust free atier	10 - 15 mins	-	Fully cured atier	1.5 - 2 hours	30 mins
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Further Treatment		Atier the dust-free, apply Reiz basecoat or topcoat.									

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The products are suitable for professional use only. The data contained in this publication are based on our current knowledge and experience.
You can obtain the latest version of technical data sheet from our website at www.wonder-global.com or directly from your supplier.